



⑯

EUROPEAN PATENT APPLICATION

㉑ Application number: 83304478.7

㉑ Int. Cl. 3-A 61 K 9/26

㉒ Date of filing: 03.08.83

㉓ Priority: 12.08.82 US 407511

㉔ Applicant: PFIZER INC., 235 East 42nd Street, New York,
N.Y. 10017 (US)

㉕ Date of publication of application: 21.03.84
Bulletin 84/12

㉖ Inventor: Beatty, Morgan Lee, 21 Oswegatchie Road,
Waterford Connecticut (US)
Inventor: Boettner, Wayne Alan, 76 Hillside Drive, Mystic
Connecticut (US)

㉗ Designated Contracting States: AT BE CH DE FR GB IT
LI LU NL SE

㉘ Representative: Moore, James William, Pfizer Limited
Ramsgate Road, Sandwich Kent CT13 9NJ (GB)

㉙ Long-acting matrix tablet formulations.

㉚ A pharmaceutical tablet which releases an initial burst of therapeutic agent and thereafter releases the agent at an essentially constant rate comprising an acid soluble therapeutic agent in an insoluble matrix, the tablet containing an acid insoluble, base soluble pharmaceutically acceptable component selected from polymers and fatty acids, a pharmaceutically acceptable organic acid and at least one pharmaceutically acceptable excipient, the component and the acid each being present in an amount of from about 1-25 percent by weight of the total composition.

A2

EP 0 103 387

BEST AVAILABLE COPY

Long-Acting Matrix Tablet Formulations

The present invention is concerned with long-acting matrix tablet formulations which release an initial burst of therapeutic agent and thereafter release the agent at an essentially constant rate. In particular, this invention is concerned with a matrix tablet specifically designed to release an initial burst of acid soluble therapeutic agent into the stomach and then to release agent at a constant rate into the stomach and/or small intestine thereafter.

Numerous matrix systems have been devised which perform similar tasks but each suffers from some disadvantage. For example, waxes and lipids have often been used in matrix tablet formulations as described in U.S. 2,793,979 and U.S. 2,993,836. Ethylcellulose has been used in matrix formulations with polyethylene glycol (U.S. 3,039,933) with calcium stearate (U.S. 3,322,633) and with calcium sulfate (U.S. 3,632,739) among other ingredients. Other known matrix materials include carboxymethylcellulose, cellulose acetate phthalate, sodium carboxymethylcellulose, gums, carbohydrates such as starch and sorbitol, etc.

Still another class of matrix tablets makes use of polymeric matrix materials. U.S. 3,087,860 teaches the use of methyl acrylate - methyl methacrylate and U.S. 2,987,445 teaches the use of various polymers and copolymers such as polyethylene, polymethyl methacrylate and copolymers of methyl methacrylate and alkyl acrylates and the like.

All of these various matrix formulations suffer from disadvantages. The primary disadvantage is slowing of the release rate as a function of time. Other disadvantages include dumping of entire dose in the 5 stomach, short life in the gastrointestinal tract, difficulty of manufacture, the inclusion undesirable ingredients, etc. The present invention for the first time presents a safe, easy-to-make, long-acting matrix tablet formulation especially suited for acid soluble 10 therapeutic agents.

The present invention comprises a pharmaceutical tablet which releases an initial burst of therapeutic agent and thereafter releases the agent at an essentially constant rate comprising an acid soluble therapeutic 15 agent in an insoluble matrix, the tablet containing an acid insoluble, base soluble pharmaceutically acceptable component selected from polymers and fatty acids, a pharmaceutically acceptable, organic acid and at least one pharmaceutically acceptable excipient, the component 20 and the acid each being present in an amount of from about 1-25 percent by weight of total composition.

The tablet is preferred wherein the component is a polymeric acid phthalate and the acid is a mono- or polycarboxylic acid, especially wherein the component is 25 hydroxypropyl methylcellulose phthalate and the acid is citric acid.

The tablet is also preferred wherein the component is present in an amount of from 3-15 percent by weight and the acid is present in an amount of from about 7-20 percent 30 by weight, both based on the weight of the total composition. In one preferred form, the therapeutic agent is

trimazosin and the excipient is selected from ethyl cellulose, hydrogenated vegetable oil and mixtures thereof.

In its most preferred form, the tablet comprises 5 about 40-60 weight % trimazosin, about 4-5 weight % ethyl cellulose, about 12-15 weight percent citric acid and about 3-7 weight percent hydroxypropyl methylcellulose phthalate. Another preferred form of 10 the tablet also contains from about 7-8 weight percent zein, based on the weight of the total composition.

As to therapeutic agents suitable for use with the matrix tablet formulations of this invention, any acid-soluble therapeutic agent can be used, but of course those agents wherein a constant blood level 15 is required over a sustained period of time will be chosen. The preferred agent of this invention is trimazosin which is acid soluble and wherein, because of its anti-hypertensive utility, a constant blood level is required for maximum patient benefit. The 20 matrix formulation of this invention will allow once-a-day dosing which is an advance over the many multiple daily dose agents now available as well as over the multiple daily dosage form of trimazosin. Other therapeutic agents which require a long-term constant 25 blood level, such as agents for any chronic condition, would be useful in this formulation. Agents such as the bronchodilator theophylline, among many others, would be suitable for incorporation into these formulations. The therapeutic agent will usually be 30 employed in an amount of from about 25-75 percent by weight and preferably from about 40-60 percent by weight of total composition.

As to the acid insoluble, base soluble component of the formulations of this invention, pharmaceutically acceptable polymers and fatty acids are useful. Such polymers as polymeric

5 acid phthalates, particularly hydroxypropyl methyl-cellulose phthalate, are preferred but numerous other polymers can be employed including copolymers of methacrylic acid and methacrylic acid methyl ester.

The function of this component is readily 10 apparent to those skilled in the art; it protects the tablet in the acid environment of the stomach, allowing an initial burst of agent but preventing disintegration of the tablet and dumping of the entire dose at once. It also solubilizes slowly in the basic environment 15 of the gut allowing a constant rate of release over a controlled period of time in order to maintain the desired blood level of therapeutic agent. This component will usually be employed in an amount of about 3-15 percent by weight and preferably about 20 3-7 percent by weight of total composition.

The acids useful in the present matrix tablet formulation are mono- and polycarboxylic acids. It will be apparent to those skilled in the art that the function of the acid is to provide an acid 25 microenvironment for the acid soluble therapeutic agent in the basic macroenvironment of the gut. Without this acid, the agent would be essentially insoluble and the only dose available to the patient would be the intial burst in the stomach.

The preferred acid is citric acid but numerous other mono- and polycarboxylic acids will function well, so long as they are pharmaceutically acceptable. Such acids include benzenesulfonic, fumaric, ethylene-
5 diamine tetraacetic, ethanesulfonic, ethanedisulfonic, laurylsulfonic, glucoheptonic, gluconic, glutamic, maleic, mandelic, methane sulfonic, succinic, hydroxyethanesulfonic, aspartic, glycerophosphoric and lactic acids.

10 The acid selected will usually be employed in an amount of from about 7-20 percent by weight and preferably from about 12-15 percent by weight of total composition.

15 The function of the pharmaceutically acceptable excipients is the normal function in a tablet; i.e. they bind or hold together the other materials. A wide variety of excipients can be employed including copolymers of acrylic and methacrylic acid esters with a low content of quaternary ammonium groups; gelatin; natural gums; 20 starches and modified starches; alginates; microcrystalline cellulose and cellulose derivatives; waxes; fats; mono- di- and tri-glycerides of fatty acids and fatty acid esters; and acetylated monoglycerides but ethyl cellulose, hydrogenated vegetable oil or mixtures of 25 the two are preferred.

30 The one or more excipients used will be employed in a total amount of from about 2-10 percent by weight and preferably from about 4-5 percent by weight of total composition.

An additional ingredient, zein, is often preferred in these formulations and when it is used

it will be employed in a range of from about 5-10 percent by weight, preferably from about 7-8 percent by weight of total composition.

Typically in the manufacture of the matrix tablets of this invention the therapeutic agent will be blended with one or more excipients, the acid insoluble, base soluble component and optionally zein for several minutes. The blend (A) may be milled and is then set aside. Then additional excipient and component are blended. To this second blend (B) ethanol is slowly added with stirring to form a paste which is allowed to stand for about 5 to 60 minutes and is then mixed again before using. A and B above are blended adding some alcohol if necessary to form a dough. Calcium silicate or other granulation and drying aids may be added to the dough and the whole is mixed until it becomes granular. The granules are air dried at about 50°C and are then milled to the desired size. These granules are designated the active granules and are set aside.

In a second step, citric acid, excipients, the component and optionally zein are blended for several minutes and then milled and further blended. Ethanol is mixed with the blend to form a dough and calcium silicate or other solvent sorbing excipient is added to the dough with mixing. The mixing is continued until small spheres form and these spheres are hot air dried and milled to the desired size. These granules are designated the citric granules and are set aside.

30 In a third step the active granules and the citric granules are blended for several minutes and are then further blended with magnesium stearate or other lubricants if desired. This granulation is tableted into the matrix tablets of this invention.

Plasma levels were tested in order to establish the efficacy of the long-acting formulations of this invention. Mean trimazosin plasma levels from 19 subjects given 300 mg long-acting tablets in a crossover bio-availability study with 100 mg standard tablet tid are as follows:

	Hrs Post Dose	Plasma level (mcg/ml)	Hrs Post Dose	Plasma level (mcg/ml)	Hrs Post Dose	Plasma level (mcg/ml)
5	0.5	3.0	8.0	4.6	16.0	2.3
	1.0	4.5	8.5	4.9	16.5	1.9
	2.0	5.5	9.0	4.9	17.0	1.8
	4.0	5.9	10.0	4.8	18.0	1.5
	6.0	5.5	12.0	4.2	24.0	0.7
10	Plasma levels for the standard tablet peaked about 1 hour post dose and showed steadily declining levels thereafter with a terminal half life of 4.3 hours.					
	The following examples are illustrative and in no way limit the scope of the claims to follow.					

Example 1

Composition of Active Granulation

<u>Component</u>	<u>Weight mg</u>
Trimazosin HCl	680.344
5 Hydrogenated Vegetable Oil	40.070
Ethylcellulose	10.016
Zein	15.967
Hydroxypropyl Methylcellulose Phthalate	9.980
Ethylcellulose	40.070
10 Zein	63.875
Hydroxypropyl Methylcellulose Phthalate	39.930
Ethanol (volatile)	(317.660)
Calcium Silicate	99.748.
15 Total	1000.000

MANUFACTURING INSTRUCTIONS: ACTIVE GRANULATION

1. Combine the trimazosin HCl, hydrogenated vegetable oil, the first portions of ethylcellulose, zein and hydroxypropyl methylcellulose phthalate in an appropriate size blender and blend for 15 minutes.
2. Pass the blend through a mill at slow speed, blend for 30 minutes and hold.
3. Combine the remaining portion of ethylcellulose, zein and hydroxypropyl methylcellulose phthalate and blend for 15 minutes.
4. Slowly add the blend from step 3 to an appropriate vessel containing an amount of ethanol to form a 45% w/w solution and stir until solution (paste) is formed. Cover the solution and allow to stand for about 60 minutes; stir before using.
5. Charge an appropriate size kettle with the dry blend from step 2, and while mixing add the granulating solution from step 4 and mix until

uniformly wet, about 10 minutes.

6. With continued mixing slowly add the calcium silicate to the wet material in step 5 and continue mixing until granular, about 6 minutes. Additional ethanol may be added to obtain proper consistency (small spheres should start to form).

5

7. Spread the granulation on polyethylene lined trays and dry in a forced hot air dryer at about 50°C until material is suitable for milling (approx.

10

16 hours).

8. After the proper conditions are attained mill the partially dried material at slow speed.

9. Spread the material on polyethylene lined trays and place in dryer at 50°C to complete the drying phase (about 16 hours).

15

10. Once dried, blend the granulation briefly and hold.

Composition of Citric Acid Granulation

<u>Component</u>	<u>Weight mg</u>
Citric Acid Powder	767.190
Hydrogenated Vegetable Oil	29.197
20 Ethylcellulose	36.482
Zein	58.148
Hydroxypropyl Methylcellulose Phthalate	36.346
Ethanol (volatile)	(231.36)
25 Calcium Silicate	72.637
Total	1000.000

MANUFACTURING INSTRUCTIONS

1. Combine the citric acid, hydrogenated vegetable oil, ethylcellulose, zein and hydroxypropyl methylcellulose phthalate in an appropriate size blender
5 and blend for 15 minutes.
2. Pass the blend from step 1 through a mill at slow speed.
3. Blend for 30 minutes.
4. Charge an appropriate size kettle with the blend
10 from step 3 and while mixing add the ethanol slowly until material forms a dough-like consistency.
5. To the wet material add the calcium silicate, a third at a time, mixing between additions.
6. Continue mixing until small, granular spheres form,
15 adding additional ethanol if necessary.
7. Spread the granulation on polyethylene lined trays and dry in a forced air oven at about 50°C for 16 hours.
8. Mill the dried granulation through at slow speed.
- 20 9. Blend for 30 minutes.
10. Return the granulation to the dryer for an additional 16 hours of drying at 50°C and hold.

Composition of Long Acting Tablets

25	<u>Component</u>	<u>Weight mg</u>
	Active Granulation	496.011
	Citric Acid Granulation	109.944
	Artificial Flavor	6.090
	Magnesium Stearate	3.060

MANUFACTURING INSTRUCTIONS

1. Combine the active granulation, the citric acid granulation and the artificial flavor and blend for 20 minutes.
- 5 2. Add the Magnesium Stearate to the blend from step 1 and blend for 5 minutes.
3. Tablet the granulation.

The dissolution time for a 300 mg tablet was tested by immersing the tablet in simulated gastric fluid without enzymes for one hour followed by immersion in simulated intestinal fluid also without enzymes. The results are as follows:

Hours	1	3	5	7	9
% Dissolution	16	28	48	-	76

15

Example 2

Long Acting Tablets

Trimazosin HCl	11.738 g
Citric Acid	2.934 g
Hydrogenated Vegetable Oil	3.728 g
20 Zein	1.600 g
Hydroxypropyl Methylcellulose Phthalate	1.000 g
Calcium Silicate	2.000 g
Ethanol (volatile)	(4.830 g)
25	23.000 g

Procedure:

1. Add the zein and hydroxypropyl methylcellulose phthalate to the ethanol while mixing. Let the solution stand for about 60 minutes.
- 30 2. Blend the trimazosin hydrochloride, citric acid and hydrogenated vegetable oil together.
3. Add the blend from step 2 to the solution from step 1 and mix well.

4. Add the calcium silicate to the mixture from step 3 and blend until granular.
5. Dry the granulation overnight in a 50°C forced hot air oven.
5. 6. Screen the dried granulation.
7. Tablet the granulation into 100 mg tablets.

The dissolution time was again tested as in Example 1 and the results obtained were as follows:

Hours	1	3	5	7	9	
10	% Dissolution	15	32	54	-	70

Example 3

Composition of Citric Granulation

	<u>Component</u>	<u>Weight</u>
15	1. Citric Acid	230.1570 g
	2. Hydrogenated Vegetable Oil	8.7591 g
	3. Ethylcellulose	10.9446 g
	4. Hydroxypropyl Methylcellulose Phthalate	10.9038 g
20	5. Calcium Silicate	21.7911 g

MANUFACTURING INSTRUCTIONS

1. Combine items 1-4 and blend well for 5 minutes.
2. Mill blend at slow speed.
3. Put blend from step 2 in mixer.
25. 4. Mix on slow speed, slowly add 47.3 g ethanol, mixing for 7 minutes until dough ball forms.
5. Add 1/3 of calcium silicate and mix for 4 minutes and then add 4.8 g ethanol to settle dust.
6. Add second 1/3 of calcium silicate and mix for 3 minutes.

-13-

7. Add last 1/3 of calcium silicate and mix for 8 minutes adding 1.4 g ethanol to settle dust.
8. Spread on poly bag covered tray and place in 50°C forced hot air oven.
- 5 9. Mill at slow speed.
10. Return to oven for additional 16 hours.

Composition of Active Granulation

	<u>Component</u>	<u>Weight</u>
10	1. Trimazosin HCl	244.9 g
10	2. Hydrogenated Vegetable Oil	14.4 g
10	3. Ethylcellulose	12.6 g
10	4. Hydroxypropyl Methylcellulose	12.6 g
15	5. Ethylcellulose	5.4 g
15	6. Hydroxypropyl Methylcellulose Phthalate	5.4 g
	7. Calcium Silicate	35.9 g

MANUFACTURING INSTRUCTIONS

1. Combine items 1-4 and blend well for 5 minutes.
2. Mill blend at slow speed.
- 20 3. Place polymers (items 5 & 6) in 13.2 g ethanol and allow to solvate for 5 minutes.
4. Add blend from step 2 and mix for 2 minutes adding 91.6 g ethanol; dough ball forms.
5. Add 1/3 calcium silicate and mix for 5 minutes.
- 25 Add 12.1 g ethanol to settle dust.
6. Add second 1/3 calcium silicate and mix for 5 minutes. Add 20.8 g ethanol.
7. Add last 1/3 calcium silicate and mix for 5 minutes. Add 39.6 g ethanol to settle dust.
- 30 8. Spread on poly bag covered tray and place in 50°C oven for 16 hours.
9. Mill at slow speed.
10. Return to oven for additional 16 hours.

-14-

Composition of Long Acting Tablets

	<u>Component</u>	<u>Weight</u>
1.	Active granulation	311.1 g
2.	Citric granulation	69.0 g
5	3. Magnesium stearate	1.9 g

1. Combine all 3 items and blend for 5 minutes.
 2. Tablet on press for 150 mg tablets.

10 The dissolution time was tested by immersing the tablet in water for 1 hour followed by immersion in simulated intestinal fluid without enzymes, and the results were as follows:

Hours	1	3	5	7	9
% Dissolution	32	48	61	69	77

Example 4

	<u>Composition of Theophylline Long Acting Tablet</u>	<u>Weight (mg/tablet)</u>
1.	Theophylline	300.00
2.	Citric Acid	75.07
3.	Hydrogenated Vegetable Oil	20.55
20	4. Ethylcellulose	25.61
5.	Zein	40.94
6.	Hydroxypropyl Methycellulose Phthalate	25.59
7.	Ethanol (volatile)	(163.00)
25	8. Calcium Silicate	51.14
9.	Magnesium Stearate	2.72

MANUFACTURING INSTRUCTIONS

1. Add items 1-6 to mixer and mix for approximately fifteen minutes.
 30 2. While mixing add the Ethanol (item 7) until evenly wet.

-15-

3. With continued mixing slowly add the Calcium Silicate to the wet material in step 2 and continue mixing until mass becomes granular.
4. Dry material.
5. Mill the material at slow speed.
6. Dry the sized material.
7. Combine the magnesium stearate with a portion of the granulation. Mix thoroughly and incorporate into remaining granulation of step 6.
- 10 8. Blend material in suitable blender for 5 minutes.
9. Compress tablets on tablet press.

The dissolution time was tested as in Example 1 and the following results were obtained:

Hours	1	2	5	8	10
15 % Dissolution	18	25	38	50	67

Example 5

Composition of Long Acting Tablet

	<u>Component</u>	<u>Weight (g)</u>
	Trimazosin HCl	112.486
20	Fumaric Acid	15.208
	Hydrogenated Vegetable Oil	7.695
	Ethylcellulose	9.618
	Zein	15.332
	Hydroxypropyl Methylcellulose Phthalate	9.584
25	Calcium Silicate	19.167
	Magnesium Stearate	1.010
		190.100

MANUFACTURING PROCEDURE

1. Blend first 6 ingredients for 10 minutes.
- 30 2. Mill the blend at slow speed.
3. Add 100 ml ethanol to the blend with mixing until uniformly wet.

-16-

4. Add the Calcium silicate to the wet mass, mix until granular, then dry.
5. Mill the granulation at slow speed and complete drying.
- 5 6. Add Magnesium stearate to the granulation and blend for 5 minutes.
7. Compress into 100 mg tablets in a tablet press.

The dissolution time was tested as in Example 1 and the following results were obtained:

Hours	1	3	5	7	9
% Dissolution	14	50	78	-	88

Example 6

Composition of Active Granulation

	<u>Component</u>	<u>Weight (mg per tablet</u>
15	1. Trimazosin HCl	168.7290
	2. Hydrogenated Vegetable Oil	9.9375
	3. Hydroxypropyl Methylcellulose Phthalate	44.6010
	4. Calcium Silicate	24.7380

MANUFACTURING INSTRUCTIONS

- 20 1. Combine ingredients 1,2 and a portion of 3 and mix slowly.
2. Add ethanol to remainder of item 3 with mixing.
3. Add solution from step 2 to blend from step 1 with mixing to form a dough.
4. Add calcium silicate in 3 equal batches with ethanol to form a stiff dough.
- 25 5. Dry in 50°C dryer.
6. Mill, redry, blend and hold.

Composition of Citric Granulation

	<u>Component</u>	<u>Weight (mg per tablet</u>
30	Citric Acid	42.1740
	Hydrogenated Vegetable Oil	1.6050
	Hydroxypropyl Methylcellulose Phthalate	7.2000
	Calcium Silicate	3.9930

-17-

MANUFACTURING INSTRUCTIONS

1. Combine first three ingredients and mill at slow speed.
2. Add ethanol and blend to form a dough.
- 5 3. Add calcium silicate in three batches with ethanol to form a stiff dough.
4. Dry, mill, redry, blend and hold.

Composition of Long Acting Tablets

	<u>Component</u>	<u>Weight</u>
10	Active Granulation	354.3 g
	Citric Granulation	78.5 g
	Magnesium Stearate	2.2 g

1. Combine the two granulations and blend.
2. Add the magnesium stearate and blend.
- 15 3. Tablet the mixture on a press to form 150 mg tablets.

Using the method of Example 3, dissolution rate was tested and the following results were obtained:

Hours	1	3	5	7	9
% Dissolution	27	44	78	100	100

20 Example 7

Composition of Citric Granulation

Dry Portion

	<u>Component</u>	<u>Weight(g)</u>
	Citric Acid	281.160
25	Hydrogenated Vegetable Oil	10.700
	Ethylcellulose	2.670
	Zein	4.260
	Hydroxypropyl Methylcellulose Phthalate	2.660

30		301.450

-18-

Solution

	Ethylcellulose	10.700
	Zein	17.050
	Hydroxypropyl Methylcellulose Phthalate	10.660
5	Ethanol (volatile)	(84.790)
	Calcium Silicate	26.620

MANUFACTURING INSTRUCTIONS

1. Blend all ingredients for dry portion at slow speed and mill.
- 10 2. Stir the dry ingredients for the solution into the ethanol, allow to stand one hour and stir again.
3. While mixing add the solution from 2 to the dry blend from 1 and mix until dough forms.
4. With continued mixing, add the Calcium Silicate and
- 15 5. mix about 10 minutes.
6. Dry at 50°C.
7. Redry the granulation at 50°C.
8. Remill and hold.

20 Active Granulation

Dry Portion

	<u>Component</u>	<u>Weight (g)</u>
	Trimazosin HCl	449.944
	Hydrogenated Vegetable Oil	25.500
25	Ethylcellulose	6.624
	Zein	10.560
	Hydroxypropyl Methylcellulose Phthalate	6.600
		499.228

-19-

Solution

Ethylcellulose	26.500
Zein	42.244
Hydroxypropyl Methylcellulose Phthalate	26.408
5 Ethanol (volatile)	(210.084)
Calcium Silicate	65.968

MANUFACTURING INSTRUCTIONS

1. Blend all of the dry portion and mill at slow speed.
2. Blend the dry ingredients for the solution and stir
- 10 3. Blend the 1 and 2 until dough-like and with continued mixing add calcium silicate. Mix about 10 minutes.
4. Dry at 50°C.
5. Mill the granulation at slow speed and hold.

15 Composition of Long Acting Tablets

<u>Component</u>	<u>Weight(g)</u>
Active Granulation	165.337
Citric Granulation	15.934
Magnesium Stearate	0.906

20 MANUFACTURING INSTRUCTIONS

1. Combine the two granulations and blend for 10 minutes.
2. Add the magnesium stearate and blend for 5 minutes.
3. Tablet into 100 mg tablets with a tablet press.

Following the method of Example 1, dissolution rate

25 was tested and the following results were obtained:

Hours	1	3	5	7	9
% Dissolution	19	28	37	-	62

Example 8Composition of Active Granulation

30	<u>Component</u>	<u>Weight(g)</u>
1. Trimazosin HCl	1700.7	
2. Hydrogenated Vegetable Oil	100.3	
3. Ethylcellulose	87.8	

-20-

4.	Zein	139.6
5.	Hydroxypropyl Methylcellulose Phthalate	87.2
6.	Ethylcellulose	37.5
5	7. Zein	60.1
8.	Hydroxypropyl Methylcellulose Phthalate	37.5
9.	Calcium Silicate	249.3

MANUFACTURING INSTRUCTIONS

10 1. Combine components 1-5, blend and mill at slow speed.
 2. Blend components 6-8 and mix with 46.2 g ethanol.
 3. Blend 1 and 2 with additional ethanol to form a dough.
 4. Add calcium silicate in 3 parts and mix for 15 minutes.
 5. Dry, mill at slow speed, dry and hold.

Composition of Citric Granulation

	<u>Component</u>	<u>Weight(g)</u>
1.	Citric Acid	1841.2
2.	Hydrogenated Vegetable Oil	70.0
3.	Ethylcellulose	87.6
20	4. Zein	139.6
5.	Hydroxypropyl Methylcellulose Phthalate	87.2
6.	Calcium Silicate	174.4

MANUFACTURING INSTRUCTIONS

25 1. Blend components 1-5 and mill at slow speed.
 2. Mix the blend with ethanol until a dough forms.
 3. Add calcium silicate in 3 parts with mixing and with additional ethanol to keep dust down.
 4. Dry, mill, dry and hold.

Composition of Long Acting Tablets

	<u>Component</u>	<u>Weight(g)</u>
	Active Granulation	320.00
	Citric Granulation	99.30
	Artifical Flavor	3.92
35	Magnesium Stearate	2.12

-21-

MANUFACTURING INSTRUCTIONS

1. Combine first 3 ingredients and blend for 5 minutes.
2. Add magnesium stearate and blend for additional 5 minutes.
- 5 3. Tablet into 300 mg tablets on a tablet press.

Using the method of Example 3 the tablets were tested for dissolution rate and the following results were obtained:

Hours	1	3	5	7	9
% Dissolution	25	36	48	71	82

CLAIMS

1. A pharmaceutical tablet which releases an initial burst of therapeutic agent and thereafter releases said agent at an essentially constant rate comprising an acid soluble therapeutic agent in an insoluble matrix, said tablet containing an acid insoluble, base soluble pharmaceutically acceptable component selected from polymers and fatty acids, a pharmaceutically acceptable, organic acid and at least one pharmaceutically acceptable excipient, said component and said acid each being present in an amount of from about 1-25 percent by weight of total composition.

2. The tablet of Claim 1 wherein said component is a polymeric acid phthalate and said acid is a mono- or polycarboxylic acid.

3. The tablet of Claim 2 wherein said component is hydroxypropyl methylcellulose phthalate and said acid is citric acid.

4. The tablet of Claim 1 wherein said component is present in an amount of from 3-15 percent by weight and said acid is present in an amount of from about 7-20 percent by weight both based on the weight of the total composition.

5. The tablet of Claim 1 wherein said therapeutic agent is trimazosin.

6. The tablet of Claim 1 wherein said therapeutic agent is theophylline.

7. The tablet of Claim 1 wherein said excipient is selected from ethyl cellulose, hydrogenated vegetable oil and mixtures thereof.

8. The tablet of Claim 1 comprising about 40-60 weight % trimazosin, about 4-5 weight % ethyl cellulose, about 12-15 weight % Citric acid and about 3-7 weight percent hydroxypropyl methylcellulose phthalate.

9. The tablet of Claim 8 which also contains from about 7-8 weight percent zein.

CLAIMS FOR THE CONTRACTING STATE: AT

1. A process for preparing a pharmaceutical tablet comprising an acid soluble therapeutic agent in an insoluble matrix, which releases an initial burst of therapeutic agent and thereafter releases said agent at an essentially constant rate, said tablet containing an acid insoluble, base soluble pharmaceutically acceptable component selected from polymers and fatty acids, a pharmaceutically acceptable organic acid and at least one pharmaceutically acceptable excipient, said component and said acid each being present in an amount of from about 1-25 percent by weight of total composition which process comprises mixing the tablet ingredients together and compressing to give tablets of the desired size.

2. A process as claimed in claim 1 which comprises (a) blending, granulating and milling the therapeutic agent with one or more excipients, the acid insoluble, base soluble pharmaceutically acceptable component and optionally zein to give a first blend (b) blending granulating and milling the pharmaceutically acceptable organic acid with one or more excipients and optionally zein to give a second blend and (c) blending the first and second blend together, optionally with the addition of a lubricant, and compressing to give tablets of the desired size.

3. The process of claim 1 or claim 2 wherein said component is a polymeric acid phthalate and said acid is a mono- or polycarboxylic acid.

4. The process of claim 3 wherein said component is hydroxypropyl methylcellulose phthalate and said acid is citric acid.

5. The process of claim 1 or claim 2 wherein said component is present in an amount of from 3-15 percent by weight and said acid is present in an amount of from about 7-20 percent by weight both based on the weight of the total composition.

6. The process of claim 1 or claim 2 wherein said therapeutic agent is trimazosin.

7. The process of claim 1 or claim 2 wherein said therapeutic agent is theophylline.

8. The process of claim 1 or claim 2 wherein said excipient is selected from ethyl cellulose, hydrogenated vegetable oil and mixtures thereof.

9. The process of claim 1 or claim 2 wherein said tablet comprises about 40-60 weight percent trimazosin, about 4-5 weight percent ethyl cellulose, about 12-15 weight percent citric acid and about 3-7 weight percent hydroxypropyl methylcellulose phthalate.

10. The process of claim 9 wherein said tablet also contains from about 7-8 weight percent zein.

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.